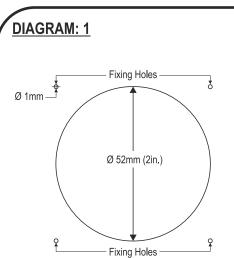
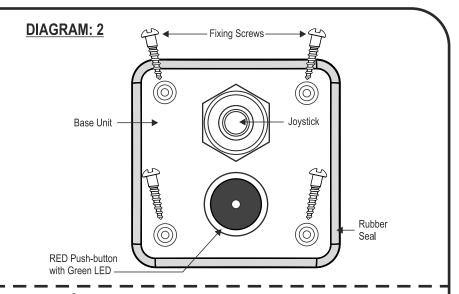


## **CONTROL PANEL INSTALLATION GUIDELINES**

318202: Joystick Simple Black & 318203: Joystick Simple Gray





# Clip-on Cover Rubber Joystick Cover THRUSTER ITHRUSTER

### **INSTALLATION GUIDELINES**

### Diagram: 1

- 1.1) Stick drilling template in desired mounting position.
- 1.2) Drill a 52 mm diameter hole using a holesaw.
- **1.3)** Place panel in hole and mark the 4 fixing holes.
- **1.4)** Remove panel then drill the four 1 mm diameter fixing holes.

### Diagram: 2

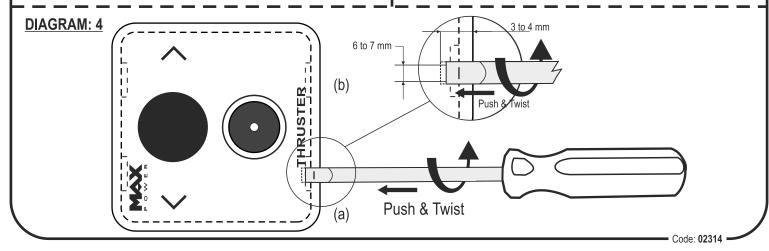
- **2.1)** Make sure that rubber seal is placed on the base column.
- 2.2) Wire and/or plug unit to the control circuit.
- **2.3)** Position base so that the joystick is at the top and the "Red" button at the bottom.
- 2.4) Fix base unit with the four fixing screws as supplied with unit.

### Diagram: 3

- **3.1)** Only when totally finished and satisfied with wiring and positioning of the unit, clip-on the face panel/cover.
- **3.2)** Leave rubber joystick cover inserted to clip-on cover when clipping cover into place and push down well once in place.

### Diagram: 4

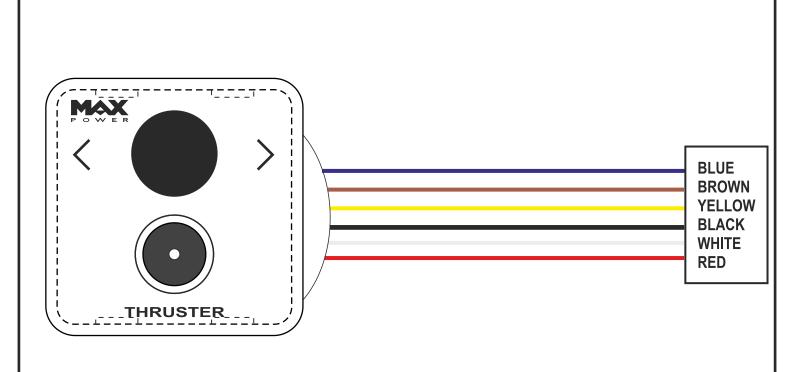
**4.1)** To remove the clip-on cover slide a flat headed screwdriver, with 6-7 mm wide tip, between the clip-on cover and the dashboard at position (a) and then (b) and twist the tip slightly. Push in the tip of the screwdriver at least 3 to 4 mm before twisting it.





# **CONTROL PANEL INSTALLATION GUIDELINES**

318202: Joystick Simple Black & 318203: Joystick Simple Gray



6 ways male WAGO

Cable	Operation
Blue	Left Position
Brown	Right Position
Yellow	Buzzer (-)
Black	Switch's LED - Button
White	Switch ON-OFF
Red	Power supply positive + Buzzer (+)